

FIG

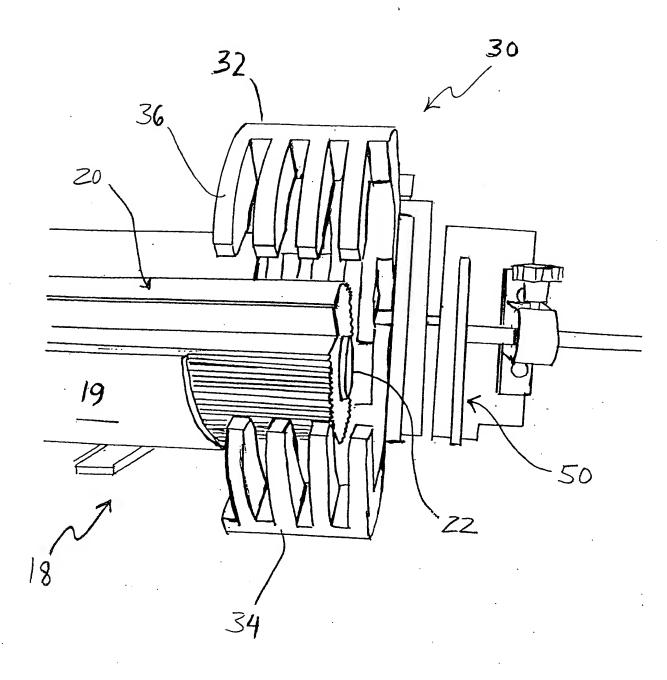
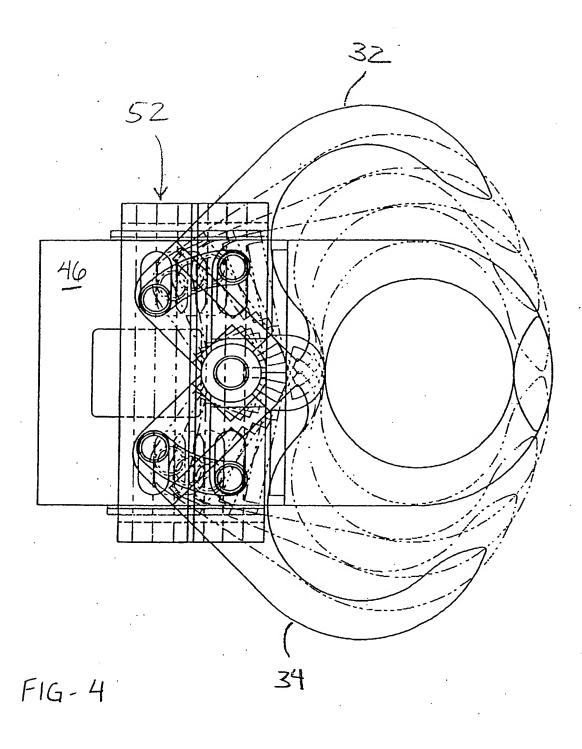
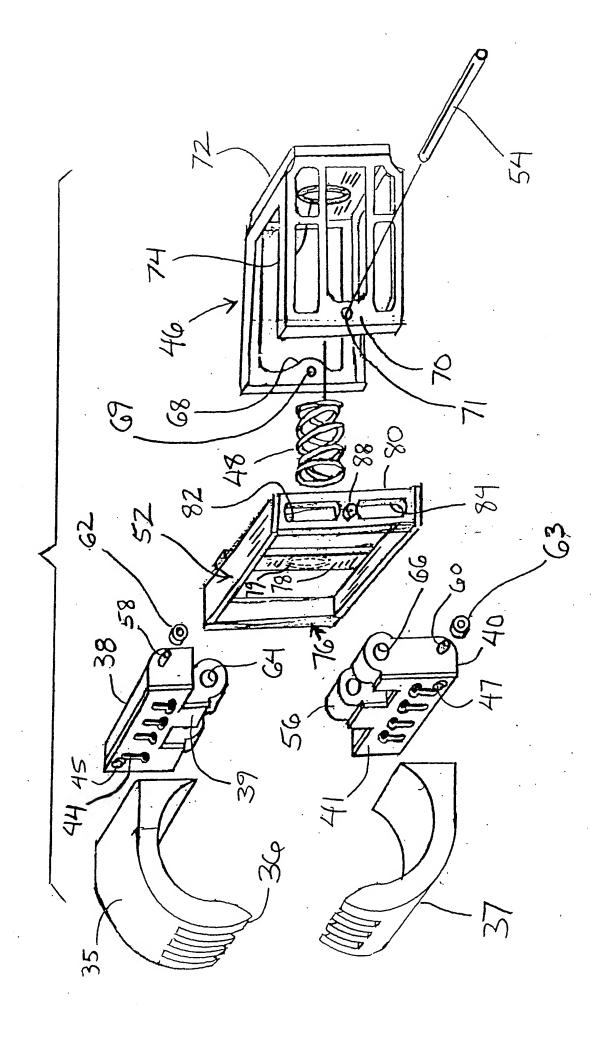
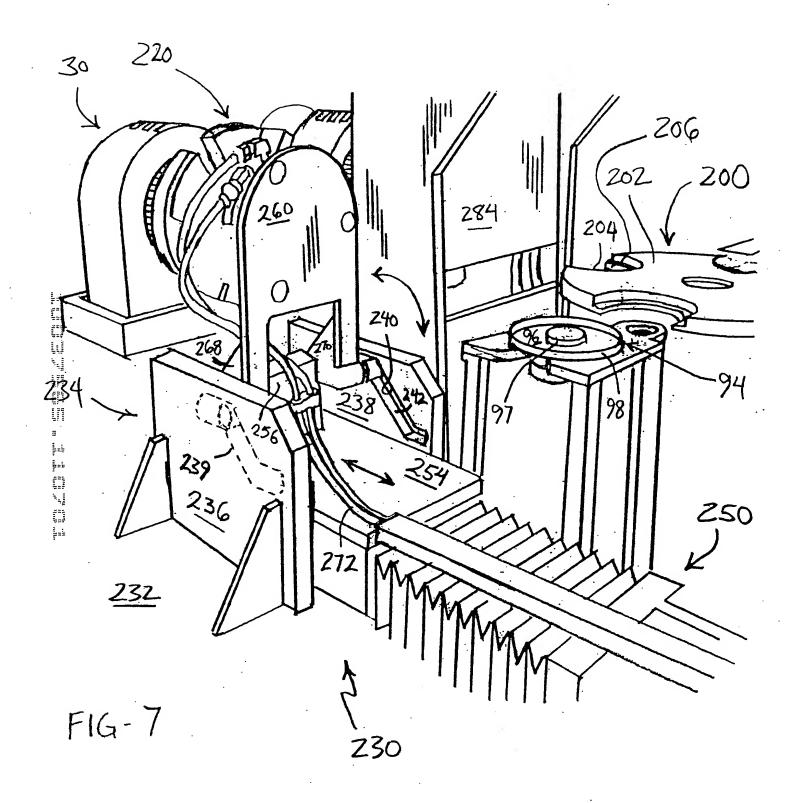


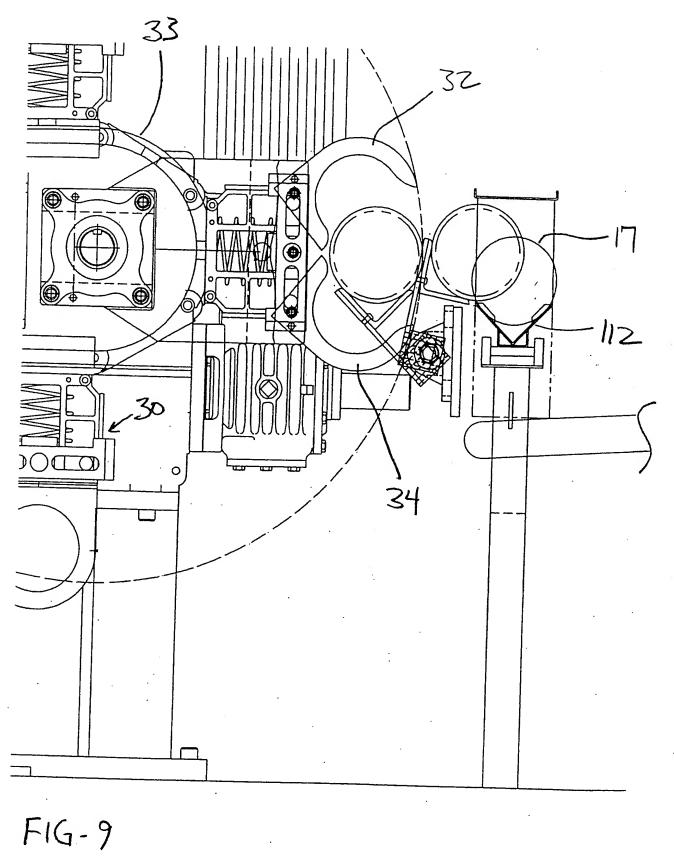
FIG-2

FIG-3

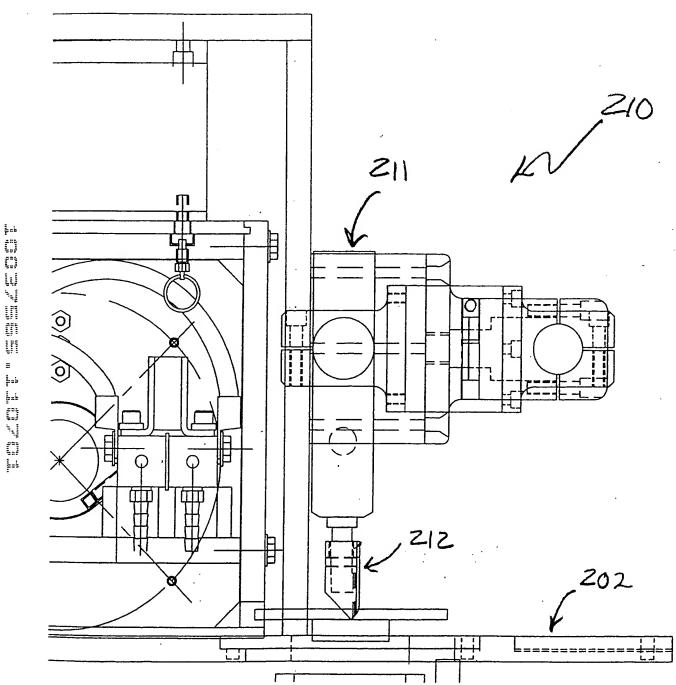


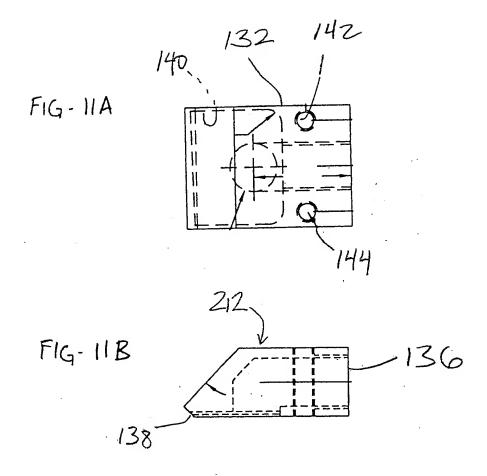


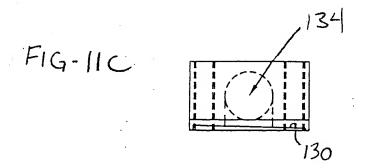


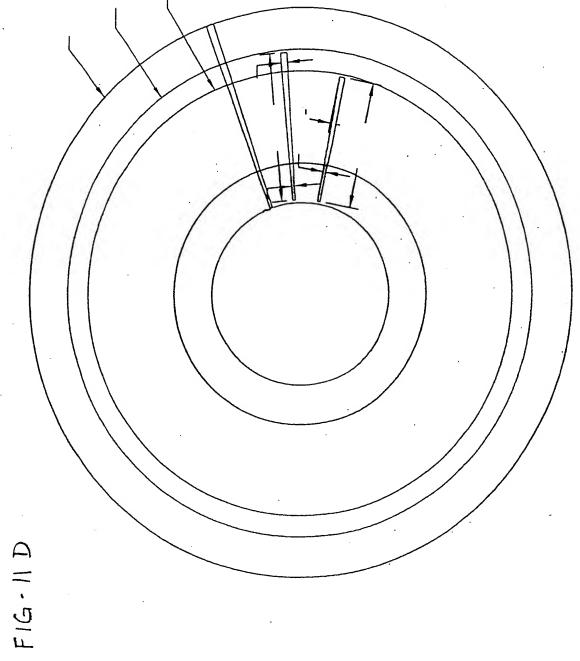


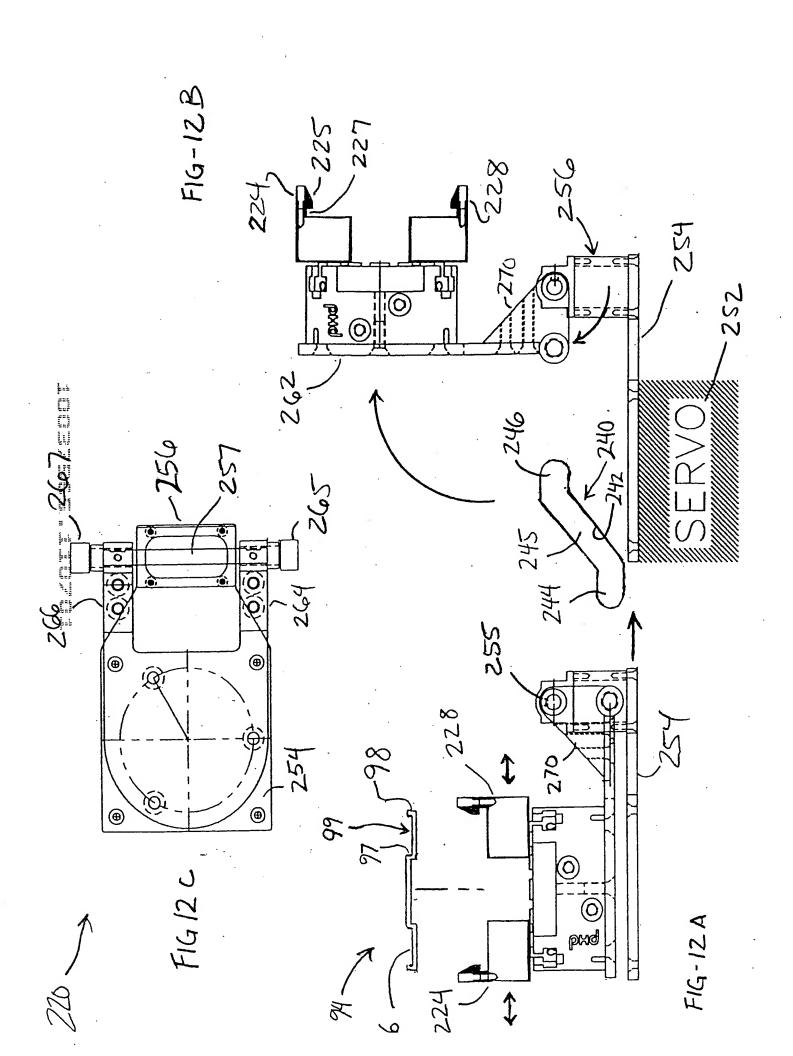
F1G-10

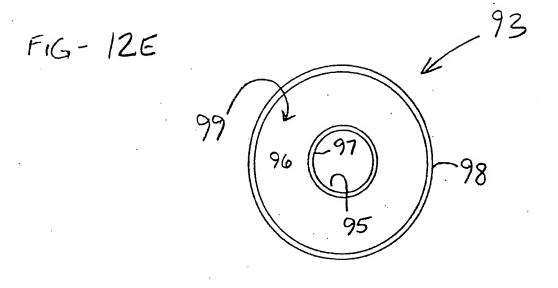


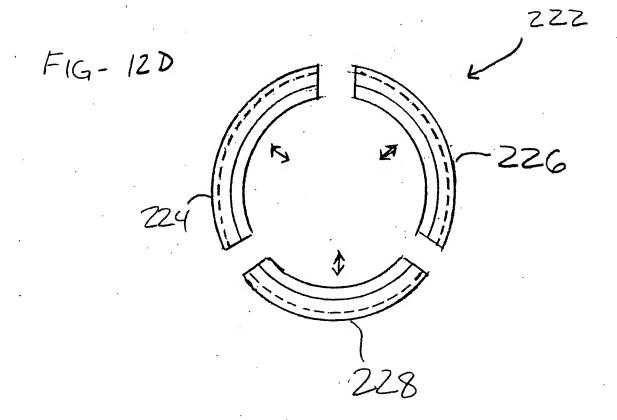












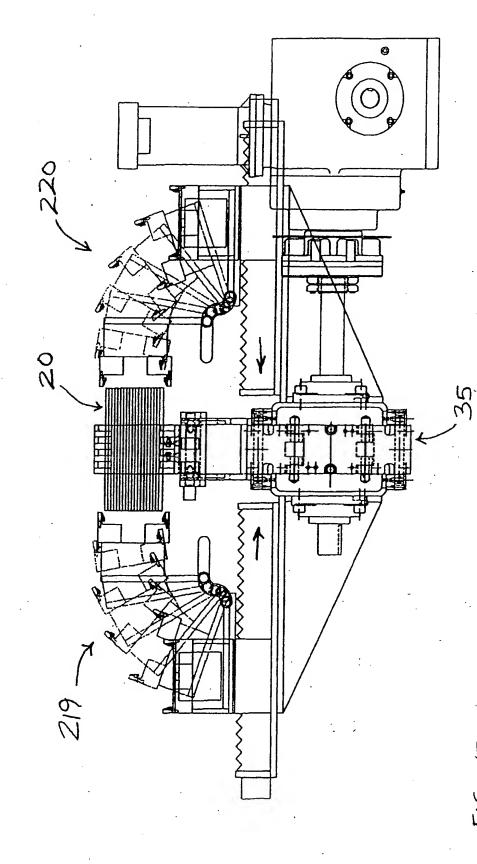
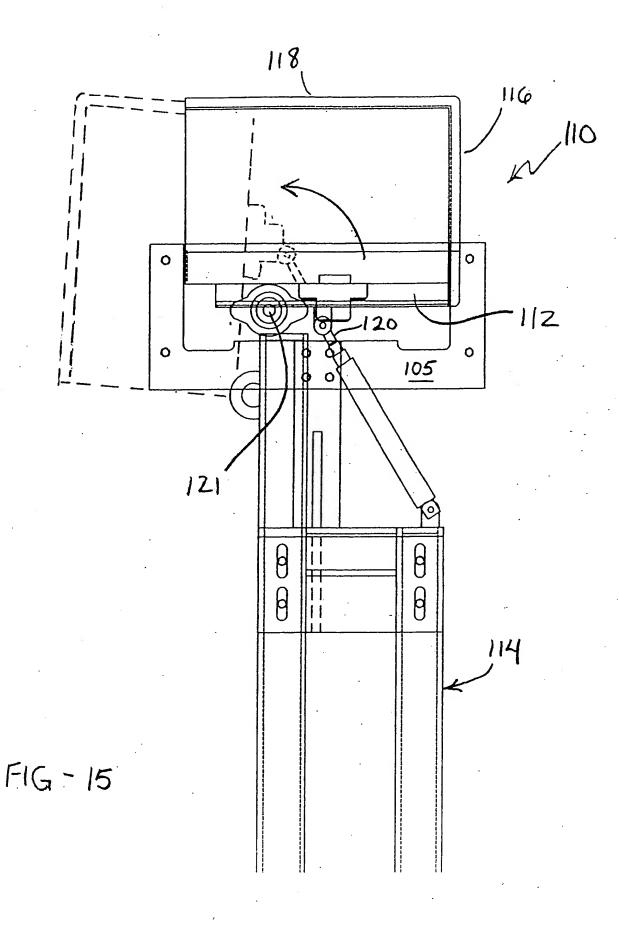


FIG- 13

The street with the street win the street with the street with the street with the street with

FIG-14 B

F1G- 14C



F1G-16

POSITION FILTER ELEMENT IN GRIPPER ASSEMBLY DISPENSE ADHESIVE INTO END CAPS USING TRAPEZOIDAL APERTURE INSTALL END CAPS ON FILTER ELEMENT WITH APPLICATORS PRE-CURE ADHESIVE USING INDUCTION HEATERS RELEASE FILTER CARTRIDE AND ROTATE FROM HORIZONTAL TO VERTICAL FINAL CURE